



Tenibac-Graphion, Inc.

35155 Automation Drive
Clinton Township, Michigan 48035
Phone: 586•792•0150
Fax: 586•792•0073

Texturing Guidelines & Checklist

Clinton Twp, MI Grand Rapids, MI Shanghai, China

Shipping Date _____ Delivery/Pick-up Date _____ Tenibac Account Code _____
Tenibac Salesperson _____ Quote Number _____

CONTACT INFORMATION

Tool Shop _____
Contact _____
Phone _____
Molder _____

PART INFORMATION

•Part Name _____
•Part Number _____
•Plastic: Poly Pro
 ABS
 Nylon
 Poly Carb
 Other _____
•Does part get painted?
YES NO
•Mating Parts _____

•Grain Callout _____
•Gloss Level _____
•Is grain direction identified?
YES NO
****Please send marked-up parts and highlighted part prints indicating surfaces to be textured.**
****Parts, prints, or discs accompanying tools will become the property of Tenibac unless otherwise specified.**
•Is Pregrain Approval Sheet attached?
YES NO

MOLD INFORMATION

•Number of Cavities _____
•Number of Cores _____
•Number of Slides _____
•Number of Inserts _____
•Number of Lifters _____
•Number of Pins _____
•Steel Type: P-20 H-13
 Aluminum Stainless
 S-7 Other _____
•Has tool been welded?
YES NO
•Has tool been color matched?
YES NO
•Has tool been properly scribed?
YES NO
***Tenibac will not be responsible for inaccurate scribes.*
•Are all shut-offs & flat seal-offs clearly identified?
YES NO
•Has all EDM scale been removed from the surface to be textured?
YES NO
•Does mold have a surface finish of a 240-300 SPI-SPE?
YES NO
***To insure proper texturing, the mold and all inserts and slides must have eyebolt holes.*

BILLING INFORMATION

Bill to _____

Customer Job/Tool # _____
Purchase Order Number _____

SHIPPING INFORMATION

Destination Name & Address

AUTOMOTIVE

General Motors
 Ford
 DaimlerChrysler
 Other _____
Program Code _____

Delivery Method
Tenibac Truck Customer Pick-up
UPS Account # _____
FED EX Account # _____
Other Transportation _____

Remarks:

Tenibac will not be responsible for any water lines, hoses, or fittings that may be left on a mold prior to texturing.