



Tenibac-Graphion, Inc.

35155 Automation Drive
Clinton Township, Michigan 48035
Phone: 586•792•0150
Fax: 586•792•0073

Texturing Guidelines & Checklist

Clinton Twp, MI Grand Rapids, MI Shanghai, China

Shipping Date _____ Delivery/Pick-up Date _____ Tenibac Account Code _____

Tenibac Salesperson _____ Quote Number _____

CONTACT INFORMATION

Tool Shop _____

Contact _____

Phone _____

Molder _____

PART INFORMATION

•Part Name _____

•Part Number _____

•Plastic: Poly Pro

ABS

Nylon

Poly Carb

Other _____

•Does part get painted?
YES NO

•Mating Parts _____

•Grain Callout _____

•Gloss Level _____

•Is grain direction identified?
YES NO

****Please send marked-up parts and highlighted part prints indicating surfaces to be textured.**

****Parts, prints, or discs accompanying tools will become the property of Tenibac unless otherwise specified.**

•Is Pregrain Approval Sheet attached?
YES NO

MOLD INFORMATION

•Number of Cavities _____

•Number of Cores _____

•Number of Slides _____

•Number of Inserts _____

•Number of Lifters _____

•Number of Pins _____

•Steel Type: P-20 H-13

Aluminum Stainless

S-7 Other _____

•Has tool been welded?
YES NO

•Has tool been color matched?
YES NO

•Has tool been properly scribed?
YES NO

****Tenibac will not be responsible for inaccurate scribes.**

•Are all shut-offs & flat seal-offs clearly identified?
YES NO

•Has all EDM scale been removed from the surface to be textured?
YES NO

•Does mold have a surface finish of a 240-300 SPI-SPE?
YES NO

****To insure proper texturing, the mold and all inserts and slides must have eyebolt holes.**

BILLING INFORMATION

Bill to _____

Customer Job/Tool # _____

Purchase Order Number _____

SHIPPING INFORMATION

Destination Name & Address

Delivery Method

Tenibac Truck Customer Pick-up

UPS Account # _____

FED EX Account # _____

Other Transportation _____

AUTOMOTIVE

General Motors

Ford

DaimlerChrysler

Other _____

Program Code _____

Remarks: _____

Tenibac will not be responsible for any water lines, hoses, or fittings that may be left on a mold prior to texturing.